



AITiN Coated

Multi-Material, Solid Carbide, 142° Point, 3X Dia., 30° Helix  (.4449-.6875)

Drill Size	Decimal Equiv	Flute Length	Drill Depth	OAL	Shank ø	AITiN Coated Part #
11.30MM	.4449	51	41	101	12.0	RDH1256
11.40MM	.4488	51	41	101	12.0	RDH1258
11.50MM	.4527	51	41	101	12.0	RDH1260
11.60MM	.4567	51	41	101	12.0	RDH1262
11.70MM	.4606	51	41	101	12.0	RDH1264
11.80MM	.4646	51	41	101	12.0	RDH1266
11.90MM	.4685	51	41	101	12.0	RDH1268
15/32	.4688	2.000	1.600	4.000	15/32	RDH1270
12.00MM	.4724	51	41	101	12.0	RDH1272
12.10MM	.4764	54	43	107	14.0	RDH1274
31/64	.4844	2.000	1.600	4.000	1/2	RDH1276
12.50MM	.4921	54	43	107	14.0	RDH1278
1/2	.5000	2.000	1.600	4.000	1/2	RDH1280
12.80MM	.5039	54	43	107	14.0	RDH1282
12.83MM	.5051	54	43	107	14.0	RDH1284
12.90MM	.5079	54	43	107	14.0	RDH1286
13.00MM	.5118	54	43	107	14.0	RDH1288
33/64	.5156	2.125	1.700	4.250	35/64	RDH1290
17/32	.5312	2.125	1.700	4.250	35/64	RDH1292
13.50MM	.5315	54	43	107	14.0	RDH1294
13.70MM	.5394	54	43	107	14.0	RDH1296
35/64	.5469	2.125	1.700	4.250	35/64	RDH1298
14.00MM	.5512	54	43	107	14.0	RDH1300
9/16	.5625	2.375	1.900	4.625	5/8	RDH1302
14.50MM	.5709	60	48	117	16.0	RDH1304
14.70MM	.5787	60	48	117	16.0	RDH1306
15.00MM	.5905	60	48	117	16.0	RDH1308
19/32	.5938	2.375	1.900	4.625	5/8	RDH1310
15.30MM	.6024	60	48	117	16.0	RDH1312
15.50MM	.6102	60	48	117	16.0	RDH1314
15.70MM	.6181	60	48	117	16.0	RDH1316
5/8	.6250	2.375	1.900	4.625	5/8	RDH1318
16.00MM	.6299	60	48	117	16.0	RDH1320
16.08MM	.6331	63	51	122	18.0	RDH1322
16.30MM	.6417	63	51	122	18.0	RDH1323
16.50MM	.6496	63	51	122	18.0	RDH1324
21/32	.6562	2.500	2.000	4.810	45/64	RDH1325
17.00MM	.6693	63	51	122	18.0	RDH1326
11/16	.6875	2.500	2.000	4.810	45/64	RDH1327



For detailed tolerance information, see [page 327](#).



[Speeds & Feeds page 327](#).